

# Technische Information

## Adhesin A 7249



**Type of adhesive** emulsion-based adhesive, containing plasticizer

**Field of application** **Manufacture of Envelopes:**  
Window patching with polystyrene-, PVC- and acetate films. Adhesin A 7249 is suitable for processing on all envelope making machines.

### **Product specifications**

**Viscosity** 850  $\pm$  150 mPa.s

### **Test Method**

Brookfield RVT, 2/20/23, ISO 2555

**pH-value** 5,5  $\pm$  1,5

ISO 976

**Product properties** Adhesin A 7249 shows excellent flowing properties and forms a soft elastic and reversible film. Adhesin A 7249 is a very fast setting adhesive for windowpatching.

**Processing** Processing can be effected either by means of a bottle or a circulating pump system.

**Application** by means of segment, nozzle, disc  
Most suitable processing temperature: 18 – 25°C.

**Dilution** Adhesin A 7249 can be diluted with cold water if required.

**Cleaning** Uncured adhesive residues can easily be removed with water. Wetting agents accelerate the cleaning process.

**Disposal** see Safety Data Sheet

**Protective Measures** see Safety Data Sheet

### **Storage Conditions/ Shelf Life**

In closed original packaging 12 months from date of production. Optimum storage temperature: 15 – 25°C, protect from frost. Close containers thoroughly after use.

The information provided herein, especially recommendations for the usage and the application of our products, is based upon our knowledge and experience. Due to different materials used as well as to varying working conditions beyond our control we strictly recommend to carry out intensive trials to test the suitability of our products with regard to the required processes and applications. We do not accept any liability with regard to the above information or with regard to any verbal recommendation, except for cases where we are liable of gross negligence or false intention.

